

7. SECURE NERF BAR

- 7.1. Remove the hex-head bolts (1), flat washers (2), and nylon locknuts (3) that secure the nerf bar (4) to the nerf bar support (5) and separate the nerf bar from the support (**Figure 8**). Retain the hardware.
- 7.2. Position the nerf bar support (5) underneath the driver-side frame (6) as shown (**Figure 8**).
- 7.3. Position one u-bolt (7) over the top of the frame and secure the front of the nerf bar support (5), 2 flat washers (8) and two nylon locknuts (9). Do not tighten yet.
- 7.4. Secure the rear of the nerf bar support to the existing hole in the frame with one hex-head bolt (10), two flat washers (11) and one nylon locknut (12).
- 7.5. Secure the nerf bar to the nerf bar support with the hardware removed in step 7.1.
- 7.6. Repeat step 7.1 through 7.5 on the passenger-side of the vehicle.

8. SECURE CLAYS BASKET

- 8.1. Remove the M6 hex-head screw (13) screw that secures the front support cover (14) (**Figure 8**).
- 8.2. Slide the front support cover (14) off the front canopy support and remove the two M8-1.25 x 65 torx button-head bolts (15) that secure the front canopy support to the cowl. Discard the support covers.
- 8.3. Position the basket support (16) to the canopy front support and secure both supports with two new two M8-1.25 x 75 torx button-head bolts (15) as shown (**Figure 8**).
- 8.4. Use the basket support (16) as a template to drill a 5/16-inch hole (17) through the canopy front support.
- 8.5. Secure the basket support to the canopy front support with one bolt (18), two flat washers (19), and one nylon locknut (20).
- 8.6. Repeat steps 8.1 through 8.5 on the passenger side.
- 8.7. With the aide of an assistant, position the basket (21) to the basket supports (16) with four bolts (22), eight flat washers (24), four spacers (23), and four nylon locknuts (25).

9. SECURE FRONT BRUSH GUARD

- 9.1. From underneath the front bumper (26) remove and retain the two M8x95 flat-head bolts (27) and locknuts (28) (**Figure 8**).
- 9.2. Remove the three screws that secure the headlight assembly (29) to the bumper. Discard the bumper.
- 9.3. Secure the headlight assembly (29) to the new mounting bracket (30) with three screws removed in the previous step.
- 9.4. Position the brush guard (31) to the end of the frame, underneath the headlight mounting bracket (30) and secure with the hardware removed in step 9.1. **See following NOTE.**

NOTE: Insert the bolts through the bottom of brush guard and frame with the locknuts on top of the headlight mounting bracket.

- 9.5. Tighten the hardware to 6.5 ft-lb (9 N·m).

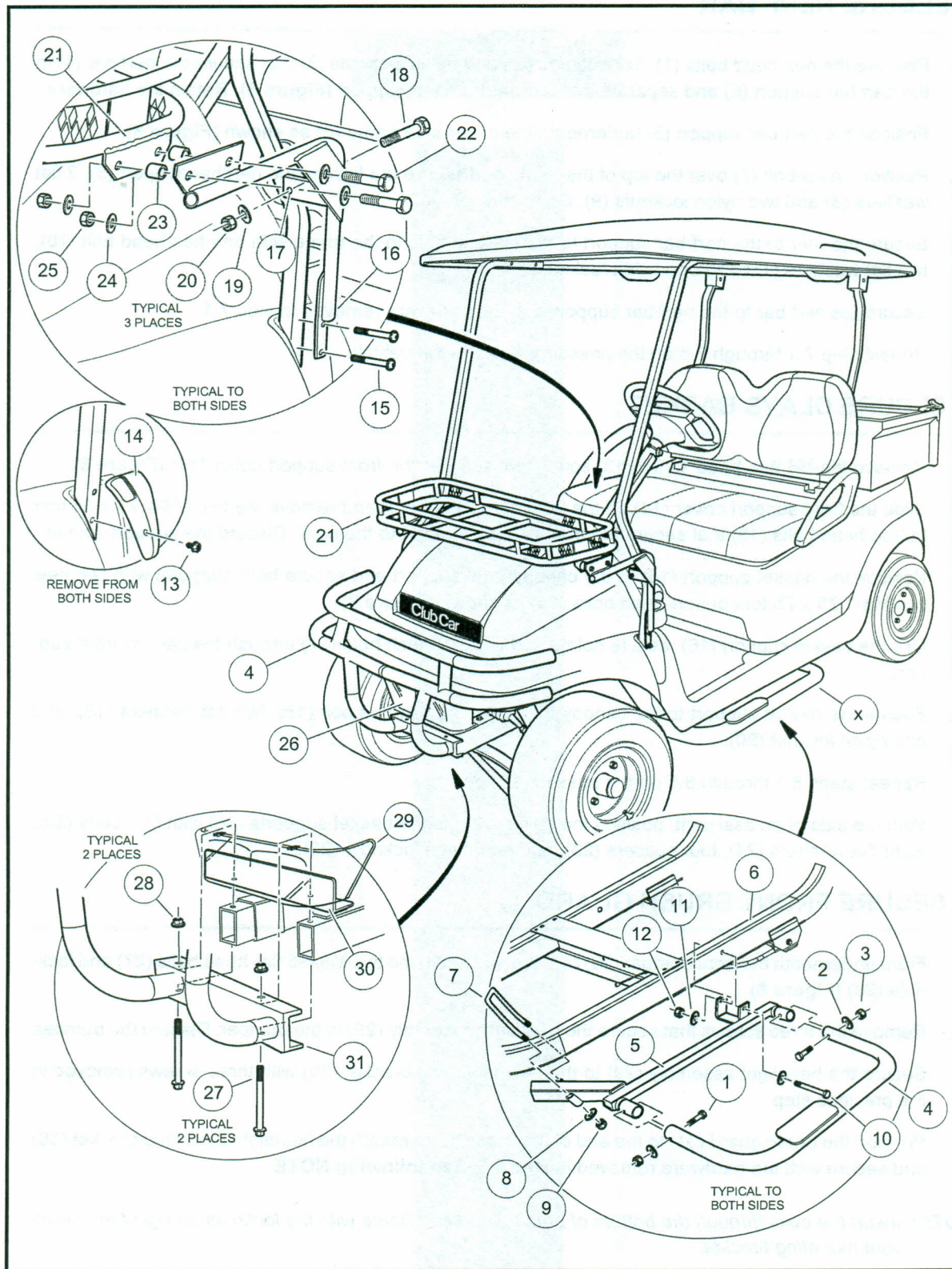


Figure 8 Secure Accessories